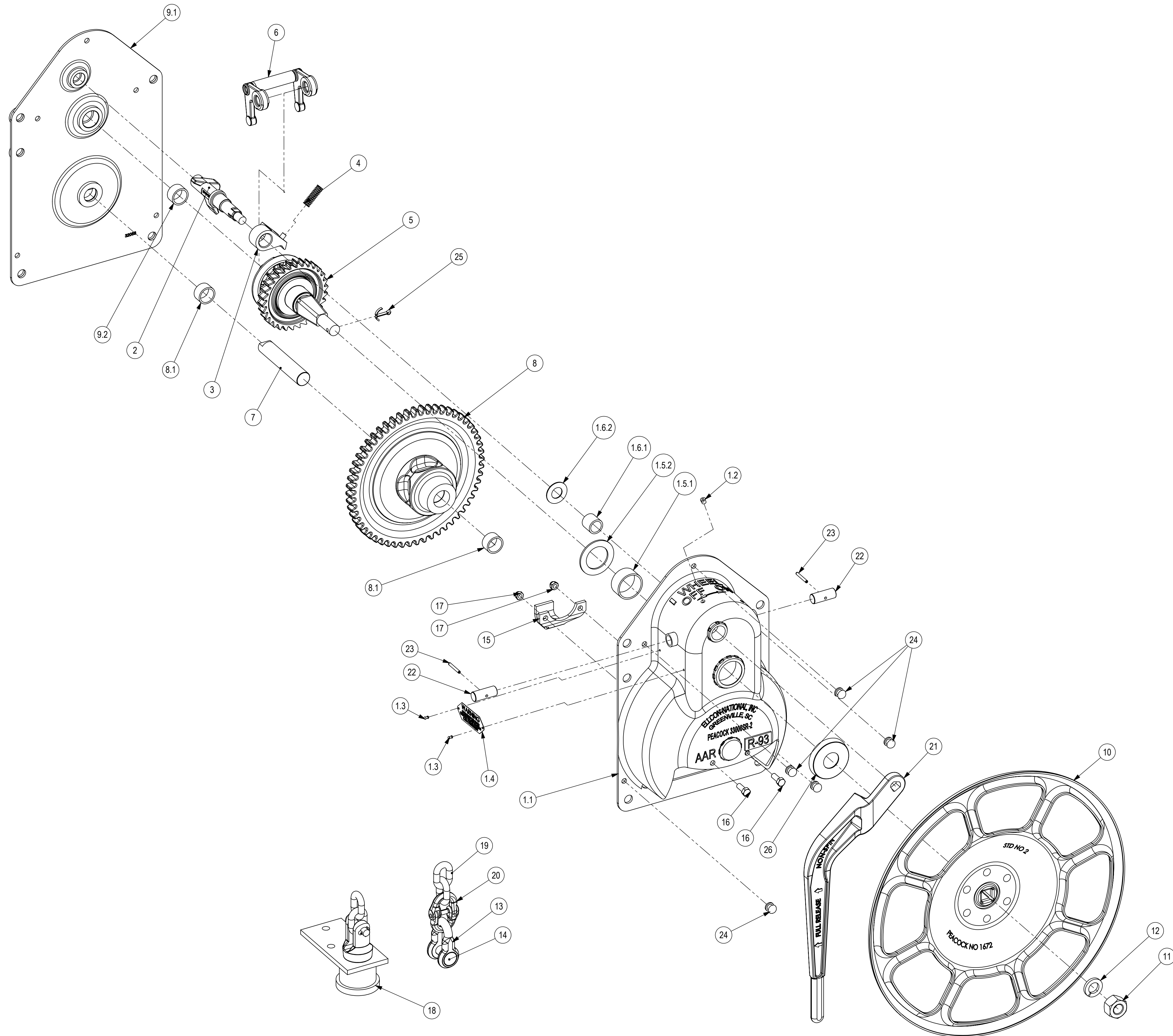


REVISIONS				
REV	DATE	DESCRIPTION	ECN	BY
A		REDESIGNED HAND BRAKE CRP	7847	
B	04-15-2008	ADDED 34562	8260	MMM



SEE DWG D-33000SR-2 FOR ASSEMBLY OF PARTS

ITEM NO.	Part No	DESCRIPTION	QTY.
26	34562	RUBBER DEFLECTOR	1
25	4034-9	COTTER PIN	1
24	454	RIVET	5
23	1664	ROLL PIN	2
22	9236	YOKE SHAFT	2
21	3107	TRIP LEVER	1
20	32234	COUPLING LINK	1
19	32157	CHAIN	1
18	7360	SHOCK RETARDER	1
17	4493-8	NUT	2
16	998-A	SCREW - 3/8-16 X 1	2
15	30693	PRESSED STRIPPER	1
14	240	RIVET	1
13	458	CLEVIS	1
12	242	LOCK WASHER	1
11	241	NUT	1
10	1672	HAND WHEEL	1
9.2	32071	BEARING	1
9.1	32058	BACK PLATE	1
9	32102	BACKPLATE ASSEMBLY	1
8.1	32071	BEARING	2
8	32172	CHAIN GEAR	1
7	32069	GEAR SHAFT	1
6	4622	YOKE ASSEMBLY	1
5	32082-3	PINION ASSEMBLY	1
4	32075	PAWL SPRING	1
3	35148	COMBINATION PAWL	1
2	9143-2	CAM SHAFT	1
1.6.2	32231-3	FRONT PAWL SHAFT THRUST BEARING	1
1.6.1	32231-4	FRONT PAWL SHAFT BEARING	1
1.6	32231	FRONT PAWL SHAFT BEARING	1
1.5.2	32074-3	BEARING WASHER	1
1.5.1	32074-4	BEARING	1
1.5	32074	PINION BEARING	1
1.4	31818	WARNING LABEL	1
1.3	3338-1	RIVET	2
1.2	5892	OIL CUP	1
1.1	32072	HOUSING	1
1	35352	HOUSING ASSEMBLY	1

BILL OF MATERIAL

IDENTIFICATION CHART
MODEL 33000SR-2
BRAKE

DATE: 8/29/2005 SCALE: 1:1
 DRAWN: MMM CHECKED: []
 SHEET: 1 OF 1 REV: B

EST. WT. LBS

INTERPRET DRAWING IN ACCORDANCE WITH ASME Y14.5	THIRD ANGLE PROJECTION
ALL DIMENSIONS ARE IN INCHES UNLESS NOTED	
TOLERANCES/FINISHES UNLESS OTHERWISE NOTED	
DECIMALS: .xx ±	FRACTIONS: xxx ±
ANGLES: ±	MACHINED SURFACES
DRILLED HOLE DIAMETERS +.010/-01	BREAK ALL SHARP CORNERS AND EDGES
CHAMFER ALL TAPPED HOLES 1:8 X ONE THREAD DEEP	MATERIAL
NEXT ASSEMBLY	USED ON
EN CODES	CUSTOMER
WEB	APPROVAL CODE

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