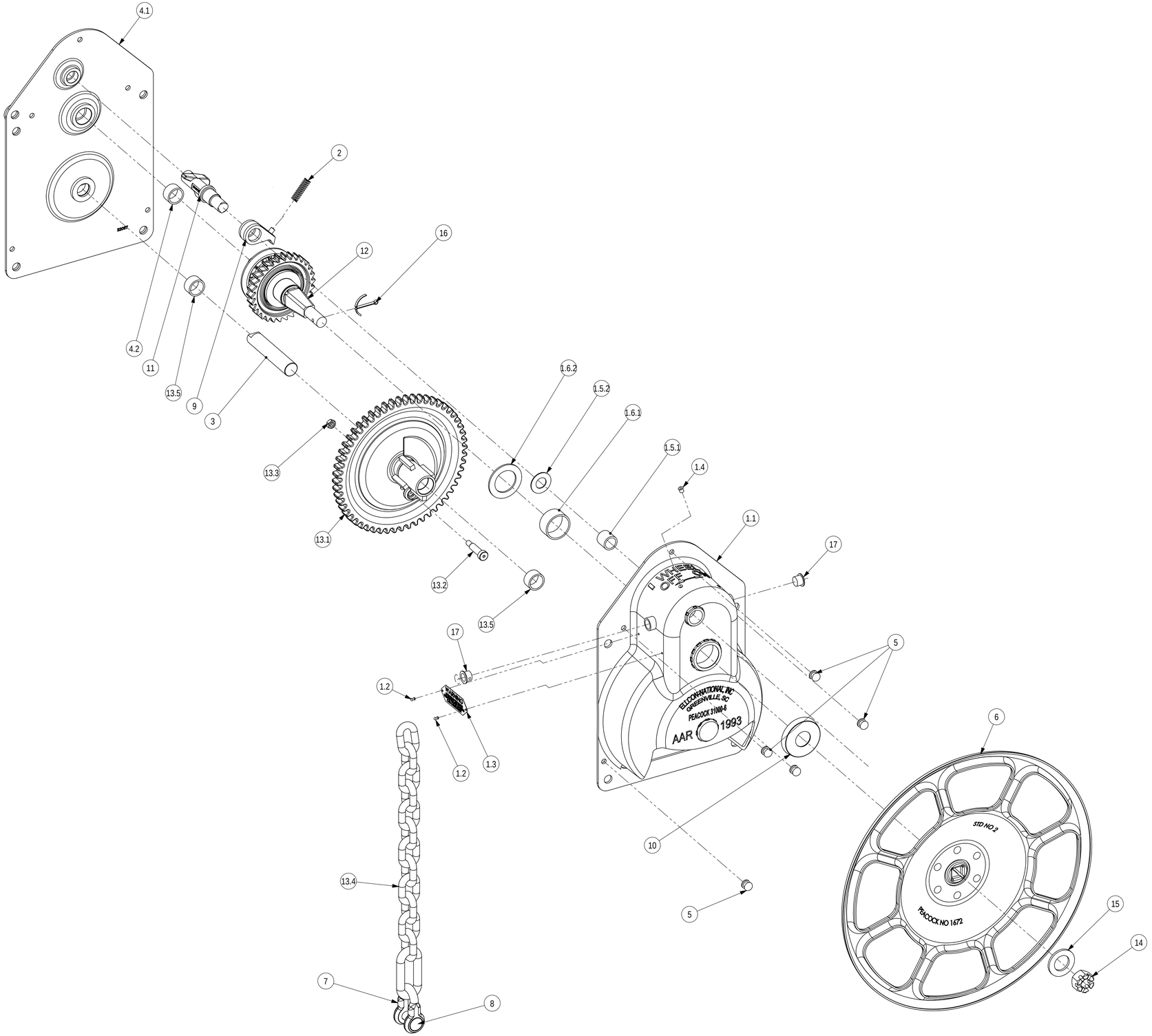
REVISIONS

REV	DATE	DESCRIPTION	ECN	BY
–				
H	04-08-2008	REDRAWN, ADDED 34562	8620	MMM



SEE DRAWING D-31000-6 FOR ASSEMBLY OF PARTS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
17	4087-15	PLASTIC PLUG	2
16	4034-15	COTTER PIN	1
15	569-A	WASHER	1
14	241	NUT	1
13.5	32071	BEARING	2
13.4	32786	CHAIN	1
13.3	3443-53	HEX NUT	1
13.2	5340-4	SHOULDER BOLT	1
13.1	32173	GEAR & CHAIN DRUM ASSEMBLY	1
13	32788	CHAIN DRUM ASSEMBLY	1
12	32082-2	PINION ASSEMBLY	1
11	32291	CAM SHAFT	1
10	34562	RUBBER DEFLECTOR	1
9	4092	HOLDING PAWL	1
8	240	RIVET	1
7	458	CLEVIS	1
6	1672	HAND WHEEL	1
5	454	RIVET	5
4.2	32071	BEARING	1
4.1	32067	BACK PLATE ASSEMBLY	1
4	32095	BACK PLATE ASSEMBLY	1
3	32069	GEAR SHAFT	1
2	32075	PAWL SPRING	1
1.6.2	32074-3	BEARING WASHER	1
1.6.1	32074-4	BEARING	1
1.6	32074	PINION BEARING	1
1.5.2	32231-3	FRONT PAWL SHAFT THRUST BEARING	1
1.5.1	32231-4	FRONT PAWL SHAFT BEARING	1
1.5	32231	FRONT PAWL SHAFT BEARING	1
1.4	5892	OIL CUP	1
1.3	31818	WARNING LABEL	1
1.2	3338-1	RIVET	2
1.1	32068	PRESSED STEEL HOUSING	1
1	32083	HOUSING	1

BILL OF MATERIAL

NEXT ASSEMBLY | USED ON

EN CODES: CUSTOMER Y | VENDOR N | WEB Y | APPROVAL CODE A,T

INTERPRET DRAWING IN ACCORDANCE WITH ASME Y14.5 — THIRD ANGLE PROJECTION

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED

TOLERANCES/FINISHES UNLESS OTHERWISE NOTED
DECIMALS .XX ±
DECIMALS .XXX ±
FRACTIONS ±
ANGLES ±
MACHINED SURFACES 125
DRILLED HOLE DIAMETERS +.010/-.01
BREAK ALL SHARP CORNERS AND EDGES
C'SK ALL TAPPED HOLES 118° X ONE THREAD DEEP

MATERIAL — EST. WT: 83 LBS

ELLCON NATIONAL
50 BEECHTREE BLVD. GREENVILLE, S.C. 29605

IDENTIFICATION CHART MODEL 31000-6

DRAWN	CHECKED	DATE	SCALE
MMM	RLC	6-3-92	1:1

SIZE	DWG NO	SHEET	REV
DX	31000-6	1 OF 1	H

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