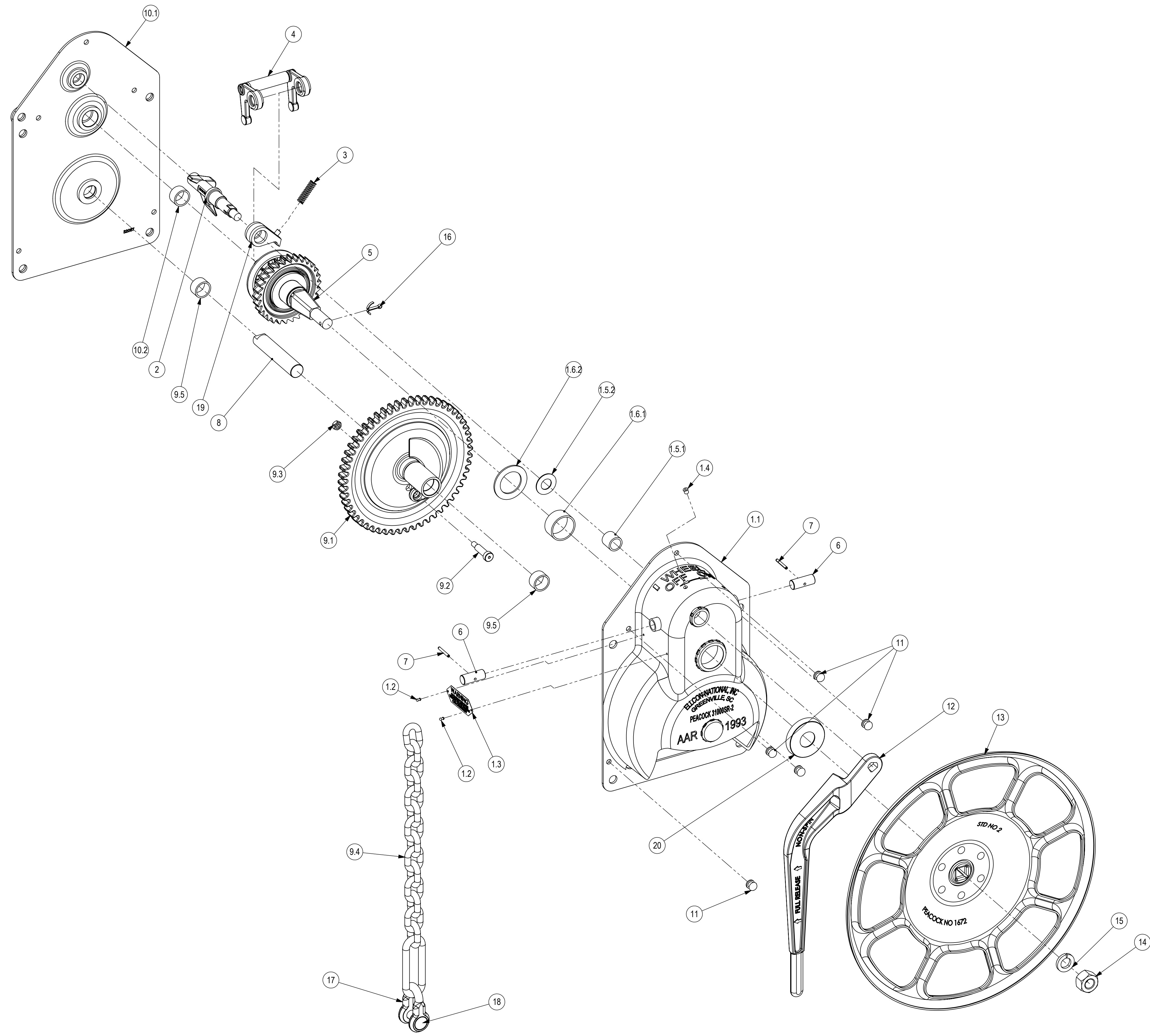


REVISIONS				
REV	DATE	DESCRIPTION	ECN	BY
-		DB		
E	04-07-2008	REDRAWN, ADDED 34562	8260	MMM



SEE DRAWING D-31000-2 FOR ASSEMBLY OF PARTS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
20	34562	RUBBER DEFLECTOR	1
19	4092	HOLDING PAWL	1
18	240	RIVET	1
17	458	CLEVIS	1
16	4034-9	COTTER PIN	1
15	242	LOCK WASHER	1
14	241	NUT	1
13	1672	HAND WHEEL	1
12	3107	TRIP LEVER	1
11	454	RIVET	5
10.2	32071	BEARING	1
10.1	32067	BACK PLATE ASSEMBLY	1
10	32095	BACK PLATE ASSEMBLY	1
9.5	32071	BEARING	2
9.4	32096	CHAIN ASSEMBLY	1
9.3	3443-53	HEX NUT	1
9.2	5340-4	SHOULDER BOLT	1
9.1	32173	GEAR & CHAIN DRUM ASSEMBLY	1
9	32159	CHAIN DRUM ASSEMBLY	1
8	32069	GEAR SHAFT	1
7	1664	ROLL PIN	2
6	9236	YOKE SHAFT	2
5	32082	PINION ASSEMBLY	1
4	4622	YOKE ASSEMBLY	1
3	32075	PAWL SPRING	1
2	9143	CAM SHAFT	1
1.6.2	32074-3	BEARING WASHER	1
1.6.1	32074-4	BEARING	1
1.6	32074	PINION BEARING	1
1.5.2	32231-3	FRONT PAWL SHAFT THRUST BEARING	1
1.5.1	32231-4	FRONT PAWL SHAFT BEARING	1
1.5	32231	FRONT PAWL SHAFT BEARING	1
1.4	5892	OIL CUP	1
1.3	31818	WARNING LABEL	1
1.2	3338-1	RIVET	2
1.1	32068	PRESSED STEEL HOUSING	1
1	32083	HOUSING	1

BILL OF MATERIAL

INTERPRET DRAWING IN ACCORDANCE WITH ASME Y14.5 THIRD ANGLE PROJECTION ALL DIMENSIONS ARE IN INCHES UNLESS NOTED TOLERANCES/FINISHES UNLESS OTHERWISE NOTED DECIMALS: .XX ± FRACTIONS: XXX ± ANGLES: 1 DRILLED HOLE DIAMETERS +.010/-01 BREAK ALL SHARP CORNERS AND EDGES CHAMFER ALL TAPPED HOLES 1:8 X ONE THREAD DEEP MATERIAL: EST. WT: 92 LBS			
<b>IDENTIFICATION CHART</b> <b>MODEL 31000-2</b>			
NEXT ASSEMBLY CUSTOMER: Y WEB: Y	USED ON VENDOR: H APPROVAL CODE: A.T.	DRAWN: MMM CHECKED: RLC DATE: 6-3-92 SCALE: 1:4	SHEET: 1 OF 1 REV: E

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